Date:

Tuesday, 19/08/2008 4:06:03 PM

User:

Julie Lecoca

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 41475 : 12053

**Estimate Number** P.O. Number

This Issue

: 19/08/2008

: NC

Prsht Rev. First Issue

: // : 40011

Type

S.O. No. :

: MACHINED PARTS

**Part Number Drawing Number** 

**Drawing Name** 

: PB6743001109

: CLEVIS

**Project Number** 

: B6743001 PAGE32 : N/A

**Drawing Revision** 

: B1 Material

**Due Date** : 18/09/2008

Each

Written By

Previous Run

Checked & Approved By

Comment

05.10.14 Removed powder coat KJ/EC : Est. В

Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

1.0 M6061T6R1000



ROUND BAR 1.00"



Comment: Qty.:

Total: 2.5200 f(s) 0.2100 f(s)/Unit

ROUND BAR 1.00"

Turn as per Dwg, B67-43001

Dwg Rev. 19/

Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)

(M6061T6R1.000)

Identify for B67-43001-109

Batch: M119554

2.0

DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA759

Rev: 8 / 2 & Dwg B67-43001-1-Rev: /3/

2-Deburr per dwg B67-43001-1

3.0

QC2

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



## **Dart Aerospace Ltd**

W/O:			WC	RK ORDER CHAI	NGES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			•45							
***										
Part No	:	PAR #:	Fault Cate	gory:	NCI	R: Yes	No <b>DQ</b>	A:	_ Date: _	
Resolution:		esolution:	Disposition:			QA: N/C Closed:			Date:	
NCR:			WORK ORDI	ER NON-CONFOR	MANCE	(NCR	)			
DATE	STEP	Description of NC	Corrective Action Section					cation	Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Secti		Chief Eng	QC Inspector
						18				

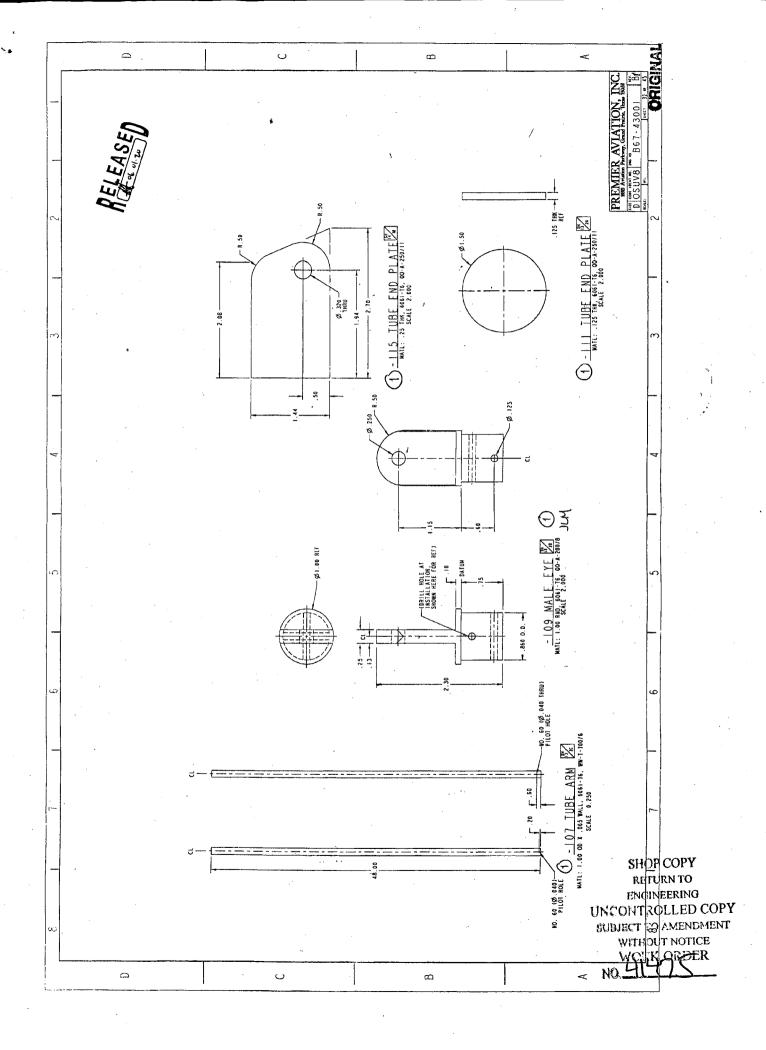
NOTE: Date & initial all entries

Tuesday, 19/08/2008 4:06:03 PM Date: ` Usef:∞ Julie Lecocq **Process Sheet Drawing Name: CLEVIS** Customer: CU-DAR001 Dart Helicopters Services Job Number: 41475 Part Number: PB6743001109 Job Number: Seq. #: Description: **Machine Or Operation:** HAND FINISHING1 HAND FINISHING RESOURCE #1 5.0 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 6.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE # 7.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:\_ QC21 FINAL INSPECTION/W/O RELEASE 8.0 mF 08-08-2 Comment: FINAL INSPECTION/W/O RELEASE Job Completion 

## **Dart Aerospace Ltd**

Dail Aci	ospace r	-tu		•						
W/O:		WORK ORDER CHANGES								
DATE	STEP	PRO	OCEDURE CHAN	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
1.10										
•										
		·								
Part No	• <u></u>	PAR #:	Fault Categ	jory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	_ Date: _		
_	Res	solution:	Disposition	li	QA: N/C C	losed:		Date: _		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	₹)				
DATE	STEP	Description of NC	Corrective Action Sec			Verifi	Verification	Approval	Approval	
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector	

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	41475	
Description: CLEVIS	Au .	Part Number:	PB6743001109
Inspection Dwg: 8674366 (, Rev: D)		·	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Rejest	Method of Inspection	Comments
1.00	+/- 030	1,000				
-25	\$/030	1250				
.13	+1030	-13				
9.30	4/030	2.310				
. 10	+/030	.100				
-75	1030	-750		· · · · · · · · · · · · · · · · · · ·		
- 860	+/010	861				
-250	11605 001	. 250				
2.50	+/030	2.50		<u>.</u>		
1.15	+/030	1-151				
.60	+/030	.600				
-125	+ +1004-1001	.1245				7
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Measured by: 20	Audited by:	Prototype Approval:
Date: 08/08/26	Date: 08/08/26	Date:

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

